



# PERRY JOHNSON LABORATORY ACCREDITATION, INC.

## Certificate of Accreditation

*Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:*

***Made to Measure, LLC***  
302 East Main Street, East Dundee, IL 60118

*(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:*

**ISO/IEC 17025:2005**

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

***Dimensional Measurement using Coordinate Measurement and Video Measurement Machines***  
*(As detailed in the supplement)*

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen  
President/Operations Manager

*Initial Accreditation Date:*

February 8, 2005

*Issue Date:*

March 20, 2019

*Expiration Date:*

July 31, 2021

*Accreditation No.:*

59334

*Certificate No.:*

L19-163

Perry Johnson Laboratory  
Accreditation, Inc. (PJLA)  
755 W. Big Beaver, Suite 1325  
Troy, Michigan 48084

*The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: [www.pjllabs.com](http://www.pjllabs.com)*



# Certificate of Accreditation: Supplement

## Made to Measure, LLC

302 East Main Street, East Dundee, IL 60118  
Contact Name: Sven Bley Phone: 847-851-1160

Accreditation is granted to the facility to perform the following testing:

FIELD OF TEST	ITEMS, MATERIALS OR PRODUCTS TESTED	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	RANGE (WHERE APPROPRIATE) AND DETECTION LIMIT
Dimensional Inspection <sup>F</sup>	Customer Supplied Fabricated Parts	3 Dimensional measurements using a Coordinate Measurement Machine	ASME Y 14.5-2009	X: 2.650 mm (104 in) Y: 4.895 mm (192 in) Z: 2.150 mm (85 in) D.L. = 9.3 μm
		3 Dimensional measurements using a Video Measurement System		X: 406 mm (16 in) Y: 508 mm (20 in) Z: 254 mm (10 in) D.L. = 5 μm

1. The presence of a superscript F means that the laboratory performs testing of the indicated parameter at its fixed location. Example: Outside Micrometer <sup>F</sup> would mean that the laboratory performs this testing at its fixed location.

